



User, installation, and servicing instructions

# INDUCTION SOLIDTOP OVEN RANGE E3917i

Read these instructions before use.

DATE PURCHASED:
MODEL NUMBER:
SERIAL NUMBER:
DEALER:
SERVICE PROVIDER:

T101093

REV 1 Published: 24/10/2023

# **Dear Customer**

Thank you for choosing Falcon Foodservice Equipment.

This manual can be downloaded from <u>www.falconfoodservice.com</u> or scan here:



**IMPORTANT:** Please keep this manual for future reference.

# Falcon Foodservice Equipment

HEAD OFFICE

Wallace View, Hillfoots Road, Stirling. FK9 5PY. Scotland.

#### PREVENTATIVE MAINTENANCE CONTRACT

To obtain maximum performance from this unit regular servicing of the appliance should be undertaken to ensure correct operation, it is functioning as intended, and safe to use. We recommend servicing in accordance with SFG20 Maintenance Schedules and as a minimum, after 2,500 hours of use, or annually, whichever comes first and that a maintenance contract be arranged with an appointed service contact. Visits may then be made at agreed intervals to carry out adjustments and repairs.



#### WEEE Directive Registration No. WEEE/DC0059TT/PRO

At end of appliance life, dispose of appliance and any replacement parts in a safe manner, via a licensed waste handler. Appliances are designed to be dismantled easily and recycling of all material is encouraged whenever practicable.

# CONTENTS

1.0	S	YMBOLS	6
2.0	S	AFETY GUIDANCE	7
2.1	1	GENERAL SAFETY	7
2.2	2	INSTALLATION SAFETY	8
2.3	3	ELECTRICAL SAFETY	8
2.4	4	FIRE SAFETY	9
2.	5	MAINTENANCE SAFETY	10
3.0	A	PPLIANCE INFORMATION	12
4.0	C	PERATION	13
4.1	1	COMPONENT PARTS	14
4.2	2	CONTROLS	15
4.3	3	USING THE INDUCTION HOB	16
4.4	4	DO NOT PLACE POT OR PAN OVER DIGITAL DISPLAY	17
4.	5	WARNING WHEN USING MULTIPLE PANS ON THE SAME HOB	17
4.6	6	BUZZING NOISE OR TONE WHEN IN OPERATION	17
4.7	7	HOB COOKING ZONE ENERGY LAYOUT	18
4.8	3	HOB SETTINGS 1-9	19
4.9	9	PAN DETECTION	19
4.1	10	HIGH HEATSINK TEMPERATURE	19
4.1	11	DIGITAL DISPLAY CODES	19
4.1	12	HOW TO OPERATE INDUCTION HOB	20
4.1	13	USEFUL CULINARY TIPS	20
4.1	14	CHEF INDUCTION TOP SETTINGS RECOMMENDATIONS:	20
4.1	15	THE DO NOT'S AND THE DO'S WITH THE APPLIANCE:	21
4.1	16	USING THE OVEN	22
4.1	17	PRE-HEAT	22
4.1	18	GRID SHELVES	22
4.1	19	TRAY SIZE	22
4.2	20	OVEN LIGHT	22
5.0	С	LEANING AND MAINTENANCE	23
5.1	1	CLEANING	24
5.2	2	MAINTENANCE	25
5.3	3	MAINTENANCE - OVEN DOOR CATCH	25
5.4	4	MAINTENANCE - COOLING FANS	26
5.5	5	MAINTENANCE - OVEN FANS	26

6.0	S	PECIFICATION	27
	6.1	APPLIANCE WEIGHT TABLE:	27
	6.2 ELECTRICAL DATA TABLE:		
7.0	D	IMENSIONS / CONNECTION LOCATIONS	28
8.0	т	RANSPORT & INSTALLATION	29
	8.1	TRANSPORT & POSITIONING	30
	8.2	SITING / CLEARANCES	31
	8.3	ASSEMBLY	31
	8.4	ELECTRIC SUPPLY & CONNECTION	32
	8.5	COMMISSIONING	34
	8.6	INSTRUCTION TO USER	35
9.0	S	ERVICING	36
	9.1	CONTROL PANEL REMOVAL	36
	9.2	FUSE REPLACMENT	37
	9.3	CONTROL SWITCHES REPLACEMENT	38
	9.4	OVEN CONTROL THERMOSTAT REPLACEMENT	38
	9.5	OVEN LIGHT SWITCH REPLACEMENT	39
	9.6	HOB COOLING THERMOSTAT REPLACEMENT	39
	9.7	REAR FAN COVER REMOVAL	40
	9.8	REAR COOLING FAN REPLACEMENT	40
	9.9	OPEN HOB	42
	9.10	LED DIGITAL DISPLAY PCB REPLACEMENT	43
	9.11	CONTROL PANEL FAN REPLACEMENT	43
	9.12	DISCONECT GENERATOR POWER CABLES	44
	9.13	DISCONECT COIL POWER CABLES	45
	9.14	MEMORY STICK REPLACEMENT	46
	9.15	GENERATOR REPLACEMENT	47
	9.16	INDUCTION HEATER COILS REPLACEMENT	49
	9.17	CAPACITOR REPLACEMENT	50
	9.18	CONTACTOR REPLACEMENT	50
	9.19	OVEN ELEMENTS AND FANS REPLACEMENT	51
	9.20	SAFETY LIMIT DEVICE. REPLACEMENT	51
	9.21	OVEN BULBS REPLACEMENT	51
	9.22	CIRCUIT DIAGRAMS	52
	9.23	WIRING DIAGRAMS	53
10.	0 A	CCESSORIES	57

	10.1	ENERGY OPTIMIZATION KIT (DIN 18875)	57
11	.0 F	AULT FINDING	58
	11.1	ERROR CODES	58
12	.0 S	SPARE PARTS	63
13	.0 S	SERVICE INFORMATION	64









WARNING

**RISK OF SHOCK** 

**RISK OF FIRE** 

#### NON-IONISING ELECTROMAGNETIC RADIATION







 $\bigcirc$ 

SCREWDRIVER

SPANNER

SOCKET

# 2.1 GENERAL SAFETY



- 2.1.1 These instructions are only valid if the country code appears on the appliance. If the code does not appear on the appliance, refer to the technical instructions for adapting the appliance to the conditions for use in that country.
- 2.1.2 These appliances have been UKCA/CE-marked based on compliance with the Gas Appliance Regulations/Product Safety and Metrology Regulations, Electrical and Electromagnetic Compatibility (EMC) Regulations/Directives for the Countries, Gas Types and Pressures as stated on the data plate.
- Ŵ
- 2.1.3 This equipment is for professional use only and must be used by qualified persons.
  - 2.1.4 Never leave this appliance unsupervised when in use and always turn equipment off at the end of service.
  - 2.1.5 The installer must instruct the responsible person(s) or user(s) of the correct operation and maintenance of the appliance.
  - 2.1.6 Check that no damage has occurred to the appliance or supply cord during transit. If damage has occurred, do not use this appliance and report immediately to the installer or dealer.
  - 2.1.7 If fitted to the appliance, ensure the supply cord is routed free from the appliance to avoid damage.
  - 2.1.8 Training and Competence: To help ensure the safe use of this appliance there is a requirement for you to provide whatever information, instruction, training, and supervision as is necessary to ensure, so far as is reasonably practicable, the health and safety of all users.
  - 2.1.9 For further help and information on training and competence we refer you to the Health & Safety Executive website; www.hse.gov.uk document ref: health and safety training INDG345. International customers should default to the health and safety guidelines provided by your government body.
  - 2.1.10 Risk Assessment: As part of managing the health and safety of your business you must control any risks identified in your commercial kitchen. To do this you need to think about what might cause harm to people and decide whether you are taking reasonable steps to prevent that harm. This is known as risk assessment. It is important to consider the environment around the product as well as the product itself. For example, oil or food spills will present a significant risk so users so the need to immediately clean up such spills must be reflected in staff training.
  - 2.1.11 Record the training that you provide and support it by providing safe system of work (SSOW) documents that set out procedures to be followed for potentially hazardous tasks.
  - 2.1.12 For further help and information on risk assessments we would refer you to you the Health and Safety Executive website; <u>www.hse.gov.uk</u> document ref: risk assessment INDG163. International customers should default to the health and safety guidelines provided by your government body.

- Λ
- $\overline{\mathbb{N}}$

# 2.2 INSTALLATION SAFETY



- 2.2.1 Installation must meet national or local regulations. Attention must be paid to safety (installation & use) regulations, health and safety at work act, local and national building regulations, fire precautions act.
- 2.2.2 The installer must instruct the responsible person(s) of the correct operation and maintenance of the appliance.
- 2.2.3 Put a documented system in place for periodic inspections, testing and maintenance of our gas/ electrical appliances. Check that the fixed electrical installation has been inspected and tested by a competent electrical contractor (e.g., NICEIC-approved or ECA member) as prescribed in BS7671, within the last 5 years.

# 2.3 ELECTRICAL SAFETY



- 2.3.1 To prevent shocks, this appliance must be earthed.
- 2.3.2 This unit is fitted with an equipotential connection at the rear on the base.
- 2.3.3 Before attempting any maintenance or end of service cleaning, isolate the appliance at the mains switch and take steps to ensure that it is not inadvertently switched on.
- 2.3.4 We recommend, Supplementary electrical protection with the use of a type B+ residual current device (RCD).
- 2.3.5 Fixed wiring appliances incorporate a locally situated switch disconnector.
- 2.3.6 to connect to, which is easily accessible for switching off and safe isolation purposes. The switch disconnector must meet the specification requirements of IEC 60947.





#### **OPERATOR COMPETENCY AND TRAINING**

- 2.4.1 Ensure you are trained in the safe and proper use of the Induction Range and know how to turn it off and switch the power off at the mains.
- 2.4.2 Ensure you are familiar with the kitchen fire safety procedures and the location and proper use of correct fire safety equipment.

#### CLEANING

- 2.4.3 Ensure that the appliance is regularly cleaned (either daily or as and when required dependant on usage and cooking related activities). It must be serviced and maintained by a qualified and competent service provider, and there is enough room around the appliance to do so.
- 2.4.4 Additionally ensure that the appliance, surrounding work area and extraction system are regularly cleaned, (at least weekly) to avoid the build-up of fats oils and grease that could present a fire risk. A deep clean should be undertaken at least every 6 months by a specialist contractor.

#### **ELECTRICAL ISOLATION POINTS**

2.4.5 Ensure any separate electric switches provided for cooking equipment and/or extractor fans are accessible and clearly labelled.

#### CARE AND MAINTENANCE OF THERMAL AND OPERATIONAL SAFETY DEVICES

- 2.4.6 Your oven is fitted with a thermal safety device. This will stop the heating of the oven chamber if it becomes overheated. This appliance will always fail safe so long as there is no damage to the thermal safety device.
- 2.4.7 Failure to clean and check the safety and operational thermostats can impact the performance of the appliance and increase the risk of an appliance fire.
- 2.4.8 Damage to the thermostat sensors or their capillaries can increase the risk of overheating or fire.
- 2.4.9 Do not operate the oven if the safety devices located within the fryer pan appear to be dislodged or damaged.



## 2.5 MAINTENANCE SAFETY



2.5.1 Unless otherwise stated, parts which have been protected by the manufacturer must not be adjusted by the installer or end user.



- 2.5.2 Before any cleaning is undertaken, isolate appliance from mains power supply at isolator switch.
- 2.5.3 Suitable protective clothing must be worn when cleaning this appliance.
- 2.5.4 The appliance should never be cleaned with a jet of water or steam cleaned. Do not use acid or halogen-based (e.g., chlorine) descaling liquids, flammable liquids, cleaning aids or cleaning powders.
- 2.5.5 Failure due to lack of proper cleaning is not covered by warranty.
- 2.5.6 Particular attention must be paid to cleaning the Thermostat bulb & Capillaries.
- 2.5.7 Take care when cleaning not to dislodge or damage the safety and operational thermostat sensors mounted on the right-hand side of the oven chamber.
- 2.5.8 If the thermostats or capillaries are damaged, then do not turn the appliance on and contact Falcon or you approved service provider to undertake the necessary repairs.
- 2.5.9 To obtain maximum performance from this unit regular servicing of the appliance should be undertaken to ensure correct operation, it is functioning as intended, and safe to use. We recommend servicing in accordance with SFG20 Maintenance Schedules and as a minimum, after 2,500 hours of use, or annually, whichever comes first and that a maintenance contract be arranged with an appointed service contact. Visits may then be made at agreed intervals to carry out adjustments and repairs.
  - During Servicing of the appliance, where applicable, please ensure seals are checked. If the integrity of the seal is compromised, it must be replaced



# IMPORTANT INFORMATION

# ELECTRICAL SAFETY AND ADVICE REGARDING SUPPLEMENTARY ELECTRICAL PROTECTION

Commercial kitchens and foodservice areas are environments where electrical appliances may be located close to liquids or operate in and around damp conditions or where restricted movement for installation and service is evident.

The installation and periodic inspection of the appliance should only be undertaken by a qualified, skilled, and competent electrician; and connected to the correct power supply suitable for the load as stipulated by the appliance data label.

The electrical installation and connections should meet the necessary requirements to the local electrical wiring regulations and any electrical safety guidelines.

#### We recommend: -

- Supplementary electrical protection with the use of a type B+ residual current device (RCD)
- Fixed wiring appliances incorporate a locally situated switch disconnector to connect to, which is easily accessible for switching off and safe isolation purposes. The switch disconnector must meet the specification requirements of IEC 60947.

### Your attention is drawn to: -BS 7671:2018–Guidance Note 8 - 8.13: Other locations of increased risk.

It is recognized that there may be locations of increased risk of electric shock other than those specifically addressed in Part 7 of BS 7671. Examples of such locations could include laundries where there are washing and drying machines in proximity and water is present, and commercial kitchens with stainless steel units, where once again, water is present.

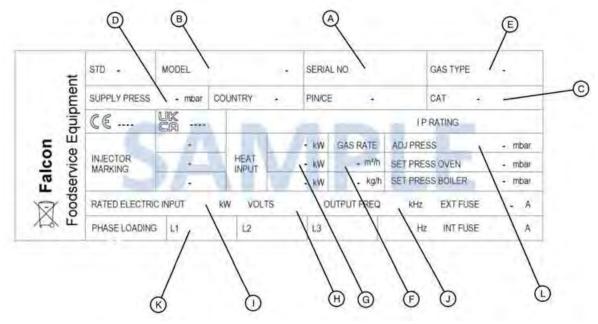
Where because of the perception of additional risks being likely, the installation designer decides that an installation or location warrants further protective measures, the options available include:

- Automatic Disconnection of Supply (ADS) by means of a residual current device having a residual operating current not exceeding 30mA.
- Supplementary protective equipotential bonding; and
- Reduction of maximum fault clearance time.

The provision of RCDs and supplementary bonding must be specified by the host organization's appointed installation designer or electrical contractor and installed by a suitably qualified and competent electrician so as to comply with Regulations 419.2 and 544.2

# **3.0 APPLIANCE INFORMATION**

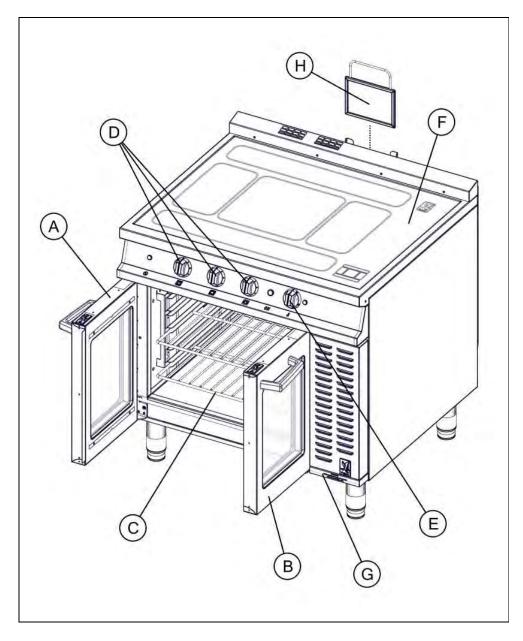
These appliances have been UKCA/CE-marked based on compliance with the Gas Appliance Regulations/Product Safety and Metrology Regulations for the Countries, Gas Types and Pressures as stated on the data plate.



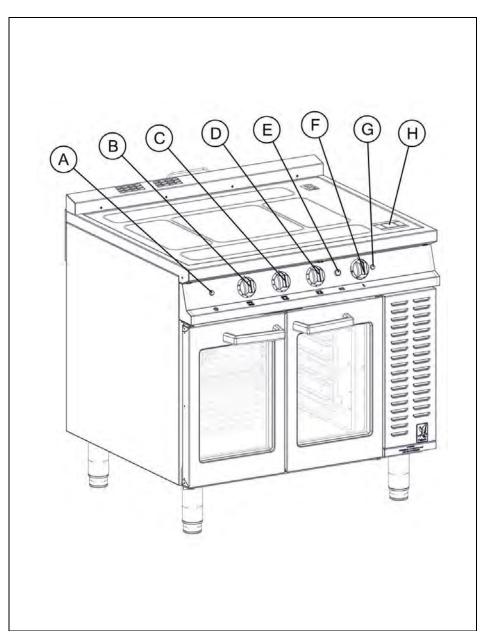
- A Serial No
- B Model No
- C- Gas Category
- **D** Supply Pressure
- E- Gas Type
- F Gas Rate
- G Total Heat Input
- H- Total Electrical Power
- I Electrical Rating
- J Magnetic Field Frequency
- K Electrical Phase Loading
- L- Adjusted Gas Pressure

	IF GLASS-CERAMIC TOP IS CRACKED OR BROKEN IMMEDIATELY DISCONNECT APPLIANCE FROM POWER SUPPLY AND CONTACT YOUR SERVICE AGENT.
	THE AIR INTAKE FILTERS MUST BE IN POSITION DURING OPERATION IT SHOULD BE CLEANED REGULARLY AND DO NOT OBSTRUCT AIR FILTER ENTRY BELOW.
((()))	USERS MUST BE MADE AWARE THAT INDIVIDUALS FITTED WITH A PACEMAKER SHOULD CONSULT THEIR DOCTOR IF IN A CLOSE PROXIMITY TO THIS UNIT. THIS INDUCTION UNIT EMANATES AN 18 KHz TO 25 KHz OUTPUT THAT MAY AFFECT OLDER TYPES OF PACEMAKERS. USERS MUST ALSO BE AWARE THAT INDIVIDUALS FITTED WITH An INSULIN PUMP SHOULD CONSULT THEIR INSULIN PUMP MANFACTURE AND DOCTOR IF IN A CLOSE PROXIMITY TO THIS UNIT. THIS INDUCTION UNIT EMANATES AN 18 KHz TO 25 KHz OUTPUT THAT MAY AFFECT SOME TYPES OF INSULIN PUMPS.
	USE OF THE CORRECT TYPE OF PAN IS ESSENTIAL FOR CORRECT OPERATION.
	DO NOT PLACE ANY METAL OBJECTS, SUCH AS KITCHEN UTENSILS, CUTLERY, ALUMINIUM FOIL, OR PLASTIC VESSELS, ON THE GLASS CERAMIC TOP.
	THE USER MUST ALSO BE AWARE OF POTENTIAL TO HEAT JEWELLERY AND DISRUPT ELECTRONIC EQUIPMENT PLACED OVER THE INDUCTION ZONES MAGNETIC FIELD.
	DO NOT PLACE CREDIT CARDS, ETC, ON THE GLASS-CERAMIC TOP AS DATA COULD BE WIPED OFF.
	NEVER LEAVE THE INDUCTION HOB UNSUPERVISED WHEN IN USE. THE GLASS-CERAMIC TOP MUST NOT BE USED FOR STORAGE.
	DAMAGED PANS CAN REDUCE APPLIANCE EFFICIENCY.
	WARPED OR POOR CONDITION PANS OR POTS WILL POTENTIALLY CAUSE DAMAGE TO CERAMIC GLASS AND ZONE MARKERS.
	DO NOT USE SIZZLER PLATES ON HOB AS IT CAN POTENTIALLY DAMAGE GLASS.

# 4.1 COMPONENT PARTS



- A Left hand door
- B Right hand door
- C Shelf
- D Hob zone control switches
- E Oven control switch
- F Glass hob
- G Air filter base
- H- Air filter rear

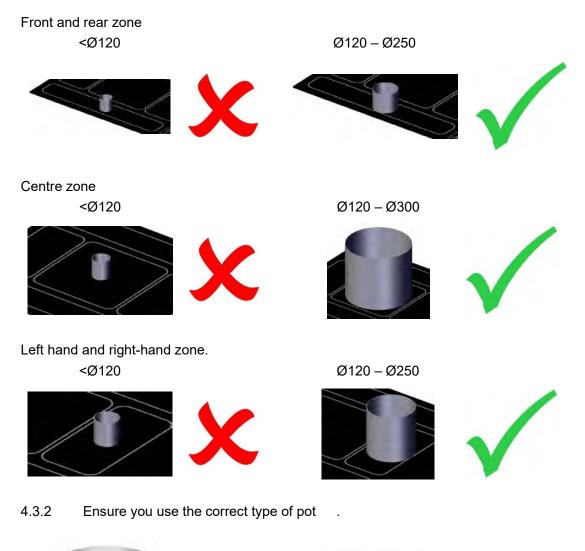


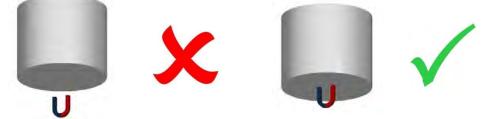
- A Power neon (red)
- B Induction zone switch
- C Induction zone switch
- D Induction zone switch
- E Oven light switch

- F Oven control
- G Oven heat neon (amber)
- H Induction zone digital display

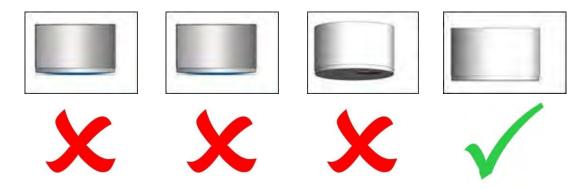
## 4.3 USING THE INDUCTION HOB

4.3.1 Ensure you use the correct size of pot for each zone. Recommended pot sizes are in the images below.



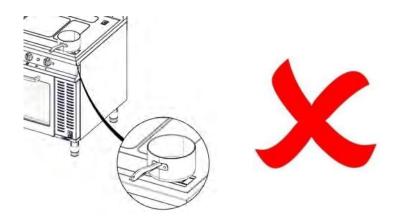


4.3.3 Ensure you use a clean flat bottom pan.



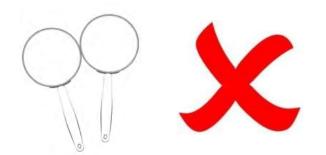
# 4.4 DO NOT PLACE POT OR PAN OVER DIGITAL DISPLAY

4.4.1 This can result on digital display overheating.



# 4.5 WARNING WHEN USING MULTIPLE PANS ON THE SAME HOB

4.5.1 Do not allow pans to touch each whilst in use. Pans contacting each can result stray electrical flows:

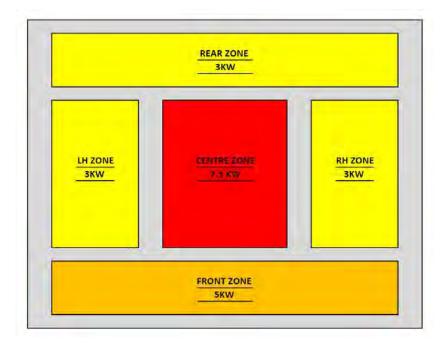


# 4.6 BUZZING NOISE OR TONE WHEN IN OPERATION

When using large empty pans that straddle multiple zones, you may experience a buzzing noise/tone coming from the hob. This noise can be worse when using high power settings. To reduce the noise, lower the power setting.

# 4.7 HOB COOKING ZONE ENERGY LAYOUT

Each zone has a different maximum power availability. See below diagram of layout:



For example: When boiling we recommend using the centre zone and once boiled move pot to rear or side zone to maintain a simmer.

#### 4.8 HOB SETTINGS 1-9

4.8.1 Each cooking zone is controlled by a marked, variable control from 1 (lowest) to 9 (highest).

## 4.9 PAN DETECTION

4.9.1 This prevents the zones being turned on without a pan being present. It also switches the zone off as soon as a pan is removed.Also, if the pan is made from the wrong type of material for induction equipment the digital display will read the no pan present symbol on the glass.

#### 4.10 HIGH HEATSINK TEMPERATURE

4.10.1 Occurs when the temperature of the heatsink in the generator goes above 75°C. An 'F' symbol will be displayed and the power output from the device will be limited. This can be caused by insufficient airflow to the generators. Do not switch off the appliance and allow cooling to occur. When the 'F' symbol disappears either continue operation or switch off the appliance. If problem, persist remove and clean air-filters as per section 5.1.

9	Power level settings (1-9)
P	Protection of restart after disruption of current
F	High heat sink temperature
L	Phase failure
	Reduction of performance
	Pan detection (no pan present).
E	Error codes for generator.

## 4.11 DIGITAL DISPLAY CODES

### 4.12 HOW TO OPERATE INDUCTION HOB

4.12.1 To adjust settings, turn the control switch clockwise and select your preference incrementally.

Note: As per solid top the centre zone or "bullseye" has the strongest output. Moving towards the sides, rear and front the output decreases. These zones do not deliver the same power output as the centre. See section 4.7 for diagram of hob energy layout for reference.

- 4.12.2 Refer to the display screen and control dials for preferred settings and performance.
- 4.12.3 Multiple pans can be used across all zones. Refer to sections 4.3, 4.4 and 4.5 for further important guidance.

### 4.13 USEFUL CULINARY TIPS

- For best performance output, use the appropriate size of pot or pan referenced to each zone.
- The more populated a zone is, the more energy will be allocated to that zone.
- Examples 1: a large pot is more efficient on the central zone than a small pot.
- Examples 2: multiple small pots or pans on the central zone will draw more energy.
- Examples 3: small single pots of pans on front, rear and side zones will draw less energy with lighter performance output.
- Populating with additional pots or pans will improve performance.
- Preset the control dials to match your current requirements.
- For cleaning the hob, best practice is to use a luke warm dampened microfibre towel with little sink dishwash detergent.

# 4.14 CHEF INDUCTION TOP SETTINGS RECOMMENDATIONS:

Process	Central	Left Right	Front Rear
	Zone Setting	Zone setting	Zone setting
Bulk Food Preparation	8	6	7
A la carte service	7	9	8
Set menu	8	8	9
Basic menu prep	7	7	6
Light menu prep	6	6	5
Rapid boil	8	-	-
Robust strong boil (not continuous)	9	-	-
Soft boil / strong simmer	7	7 – 9	7 - 9
Simmer	4 – 5	5 – 7	5 – 7
Poaching	5	6	6

# 4.15 THE DO NOT'S AND THE DO'S WITH THE APPLIANCE:

- Never leave any commercial equipment unattended, whilst operational.
- Take care not to excessively overheat pans and pots beyond 1<sup>st</sup> smoking point.
- Especially take care with dry pans and pots.
- When sauteing or flash frying, take care with the pan tossing movement and action to avoid glass damage or dropping onto the glass surface.
- It is recommended to lift pans or pots opposed to pushing, pulling, and dragging across the glass.
- Always check your pots and pans for damage, and that the bases are flat, not warped, and free from debris.
- Avoid lifting heavy pots or pans, ask for help.
- When lifting, ensure you have firm grip on handles to avoid accidental dropping.
- Always remove spillages or food debris at the earliest opportunity.
- Never clean the glass hob with strong chemicals, abrasive materials or liquids, acids, or strong detergents.



# DAMAGING THE GLASS:

DO NOT DRAG HEAVY POTS ACROSS THE GLASS SURFACE. WHEN MOVING LIFT INSTEAD.

TAKE CARE NOT TO DROP HEAVY ITEMS ON TO GLASS

#### 4.16 USING THE OVEN

- 4.16.1 To use oven, turn temperature control knob clockwise to desired temperature. Ensure heat demand (amber) neon illuminates.
- 4.16.2 When oven has reached temperature, the heat demand (amber) light will extinguish. The light will then illuminate and extinguish at regular intervals as the oven cycles.
- 4.16.3 Caution: Opening the oven door will result in the escape of hot air. Care should be taken to avoid being burnt by such action.
- 4.16.4 To switch off, turn temperature control knob anti-clockwise to off position.

#### 4.17 PRE-HEAT

4.17.1 Allow at least 45 mins from switching on from cold, irrespective of temperature setting.

#### 4.18 GRID SHELVES

- 4.18.1 Two oven shelves are supplied. Five shelf positions are available.
- 4.18.2 If two shelves are used at once, they should be spaced at least two runners apart, e.g., 1 3, 3 5 etc.

#### 4.19 TRAY SIZE

4.19.1 The oven accommodates 1 x 1 gastronorm trays (530 x 325mm) or other types up to 530 x 500mm. Trays and dishes should always be located centrally on the shelves.

#### 4.20 OVEN LIGHT

4.20.1 Push and hold switch to view items while cooking.

# **5.0 CLEANING AND MAINTENANCE**

When removing heavy items to aid cleaning or maintenance particular care should be taken. A manual handling risk assessment is the best way to determine the level of risk to anyone using or maintaining this equipment. To help with such an evaluation we have included the weights of individual components that may present significant risk.

For further help and information on manual handling and associated risk assessment we would refer you to you the Health and Safety Executive website; <u>www.hse.gov.uk</u> document ref: manual handling at work INDG143. International customers should default to the health and safety guidelines provided by your government body.

The cleaning of fryers or other products that use hot oil present significant risks to end users and particular care should be taken. Cold water and hot oil for example are an explosive mix and should be avoided at all costs.

Other useful references for health and safety issues

- www.hse.gov.uk
- Essentials of health and safety at work ISBN978
- Noise at work INDG362
- Safe systems of work
- Other notes added to the body of the instructions.

BEFORE ANY CLEANING IS UNDERTAKEN, ISOLATE THE APPLIANCE FROM MAINS POWER SUPPLY AT THE ISOLATOR SWITCH.



SUITABLE PROTECTIVE CLOTHING MUST BE WORN WHEN CLEANING THIS APPLIANCE.

THE APPLIANCE MUST NOT BE STEAM CLEANED. DO NOT USE ACID OR HALOGEN-BASED (E.G. CHLORINE) DESCALING LIQUIDS, FLAMMABLE LIQUIDS, CLEANING AIDS OR CLEANING POWDERS.

FAILURE DUE TO LACK OF PROPER CLEANING IS NOT COVERED BY WARRANTY.

**NOTE:** All surfaces are easier to clean if spillages are removed before becoming burnt on, and the appliance is cleaned daily.

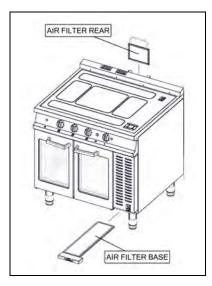
It should be noted that certain scouring pads including nylon types can easily mark stainless steel. Care should be exercised during the cleaning process. When rubbing stainless steel with a cloth, always rub in the direction of the grain.



CLEAN THE AIR INTAKE FILTERS REGULARLY. FAILURE TO CLEAN THE FILTER REGULARLY MAY CAUSE PROBLEMS THAT WILL NOT BE COVERED BY WARRANTY. FOR GUIDANCE WOULD RECOMMEND WEEKLY CLEANING INCLUDING DAILY INSPECTION TO DETERMINAL THE STATE OF THE FILTERS. THE AIR INTAKE FILTER MUST BE IN PLACE DURING OPERATION.

DO NOT ATTEMPT TO REPAIR OR REPLACE ANY PART OTHER THAN THE AIR INTAKE FILTER. REFER TO THE ERROR CODE LIST TO DEBUG THE PROBLEM.

- 5.1.1 Switch off the appliance and allow the appliance to cool down.
- 5.1.2 The air filters are located on the rear fan cover and the underside of the front panel cover. They can be removed by sliding from the guides.



- 5.1.3 Clean using hot soapy water.
- 5.1.4 Before returning the filters back into position ensure the filters are completely dry.
- 5.1.5 Remove shelves and shelf hangers from the oven.
- 5.1.6 Clean the oven using hot soapy water.
- 5.1.7 Clean shelves and shelf hangers using hot soapy water.

Note: Periodic cleaning can also be done by using a soft brush & gently brushing the filter to remove any dust and debris that has collected on the filter.



- 5.1.8 Clean the Ceran-glass hob with hot soapy water and a soft cloth. DO NOT USE metal scrapers.
- 5.1.9 Never use ice cold water or ice immediately after use to clean the glass hob, when the hob is still warm or hot. Using luke warm to hot water or soapy water is sufficient.

#### 5.2 MAINTENANCE

MAINTENANCE CHECK

REGULAR SERVICING OF THE APPLIANCE SHOULD BE UNDERTAKEN TO ENSURE CORRECT OPERATION, IT IS FUNCTIONING AS INTENDED, AND SAFE TO USE. WE RECOMMEND SERVICING AFTER 2,500 HOURS OF USE, OR ANNUALLY, WHICHEVER COMES FIRST.



ANY MAINTENANCE SCHEDULE SHOULD BE CARRIED OUT IN ACCORDANCE WITH SFG20 MAINTENANCE SCHEDULE. SHOULD ANY ISSUES WITH THE INTEGRITY OF THE COMPONENTS BE IDENTIFIED THESE SHOULD BE REPLACED. IF THE APPLIANCE IS NOT CONSIDERED SAFE THE UNIT SHOULD BE REMOVED FROM SERVICE AND THE RESPONSIBLE PERSON ADVISED WHY THE UNIT IS NOT SAFE TO USE AND WHAT REMEDIAL ACTION IS NEEDED. CONTENTS OF THE MAINTENANCE SCHEDULE SHOULD BE AGREED WITH THE MAINTENANCE PROVIDER.

#### 5.3 MAINTENANCE - OVEN DOOR CATCH

- 5.3.1 Lubricate door catch occasionally. Push down roller and apply high melting point lubrication inside the catch and onto the roller itself.
- 5.3.2 If there are issues with closing of the door, try adjusting the catch (**Fig 16**). Use your hands or an appropriate implement to push down on the roller **1** as shown. Whilst holding it down, turn it right **2** to adjust it down, or left **3** to adjust it up as shown.

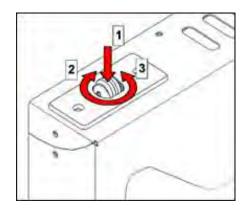


Figure 16 – Door catch

# 5.4 MAINTENANCE - COOLING FANS

5.4.1	The recommended maintenance schedule for the hob cooling fans is:
0.4.1	The recommended maintenance schedule for the hob cooling fails is.

Part to check	Type of inspection	Frequency
Protection against accidental contact with fan	Visual	Min ½ yearly
Check fan for damage	Visual	Min ½ yearly
Fan fixed in place correctly	Visual	Min ½ yearly
Fan wires fixed in place	Visual	Min ½ yearly
Fan is earthed correctly	Visual	Min ½ yearly
Insulation of wires	Visual	Min ½ yearly
Check impeller for wear/sediment/corrosion	Visual	Min ½ yearly

# 5.5 MAINTENANCE - OVEN FANS

5.5.1 SFG20 states that the oven fan motor should be checked 6 monthly for correct rotation and bearing noise.

# 6.0 SPECIFICATION

### 6.1 APPLIANCE WEIGHT TABLE:

APPLIANCE UNIT WEIGHT (kg)		PACKED WEIGHT (kg)
E3917I	170	190

# 6.2 ELECTRICAL DATA TABLE:

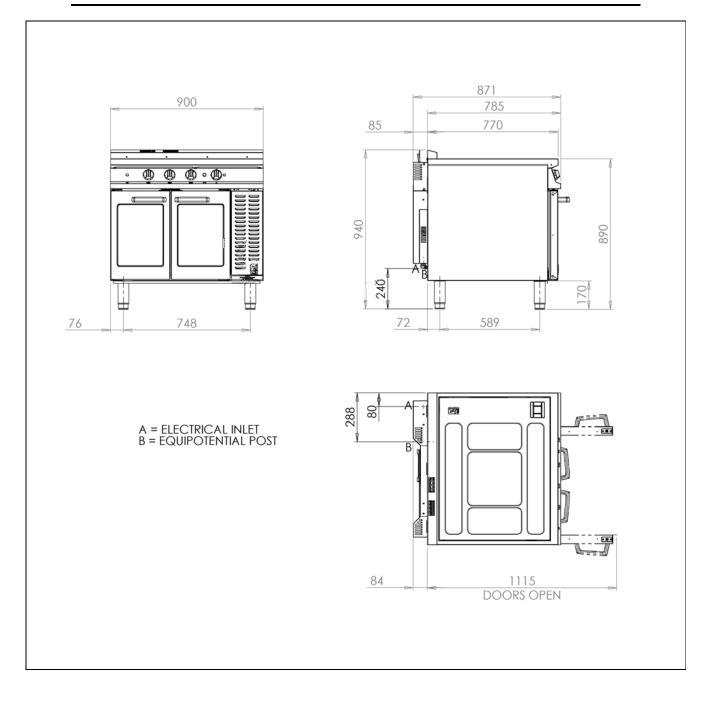
The figures in the table below are based on the maximum theoretical power draw if all zones were covered by pots capable of drawing maximum power.

Power	27.5kW
Supply voltage	400VAC 3ph N
Current per phase	40A
Frequency	50/60Hz



IF ANY CURRENT IS OUT WITH THESE TOLERANCES, THE CAUSE MUST BE INVESTIGATED AND RECTIFIED.

# 7.0 DIMENSIONS / CONNECTION LOCATIONS



# ELECTRICAL SAFETY AND ADVICE REGARDING SUPPLEMENTARY ELECTRICAL PROTECTION

Commercial kitchens and foodservice areas are environments where electrical appliances may be located close to liquids or operate in and around damp conditions or where restricted movement for installation and service is evident.

The installation and periodic inspection of the appliance should only be undertaken by a qualified, skilled, and competent electrician; and connected to the correct power supply suitable for the load as stipulated by the appliance data label.

The electrical installation and connections should meet the necessary requirements to the local electrical wiring regulations and any electrical safety guidelines.

#### We recommend: -

- Supplementary electrical protection with the use of a residual current device (RCD). If fitting an RCD, ensure it is a type B+ RCD with a minimum residual operating current of 30mA.
- Fixed wiring appliances incorporate a locally situated switch disconnector to connect, which is easily accessible for switching off and safe isolation purposes. The switch disconnector must meet the specification requirements of IEC 60947.

#### Your attention is drawn to: -

#### BS 7671:2018–Guidance Note 8 - 8.13: Other locations of increased risk.

It is recognized that there may be locations of increased risk of electric shock other than those specifically addressed in Part 7 of BS 7671. Examples of such locations could include laundries where there are washing and drying machines in proximity and water is present, and commercial kitchens with stainless steel units, where once again, water is present.

Where because of the perception of additional risks being likely, the installation designer decides that an installation or location warrants further protective measures, the options available include:

- Automatic Disconnection of Supply (ADS) by means of a residual current device having a residual operating current not exceeding 30mA;
- Supplementary protective equipotential bonding; and
- Reduction of maximum fault clearance time.

The provision of RCDs and supplementary bonding must be specified by the host organization's appointed installation designer or electrical contractor and installed by a suitably qualified and competent electrician to comply with Regulations 419.2 and 544.2

# 8.1 TRANSPORT & POSITIONING

### **GENERAL WARNINGS FOR TRANSPORT:**

- 8.1.1 Observe the Maximum load and stacking limits.
- 8.1.2 Follow the indications shown on the packaging, any instructions on the equipment, including those on the points where forklift trucks cannot be used.
- 8.1.3 Danger of crushing during transportation due to the weight of the appliance.
- 8.1.4 Hands and fingers may be crushed.
- 8.1.5 Wear suitable protective clothing when transporting.
- 8.1.6 Danger of overturning during transporting.
- 8.1.7 Danger of crushing due to the appliance overturning on persons.
- 8.1.8 Take care over the centre of gravity of the appliance.
- 8.1.9 Take great care to ensure that the appliance does not overturn during transportation, lifting and after installation.

Take care over the width and height of accesses during transportation.

Take care not to damage the appliance due to narrow doorways: doorways less than 80cm wide, remove any handles etc.

Check that all the parts of the appliance are intact and have not been damaged during transportation. If damaged due to transportation, inform the specialised reseller/ haulier immediately.

To position the appliance, it is recommended to use the mount offered by the manufacturer, should you want to do things differently, it is necessary to take account of the weight of the appliance.

Before permanently fixing the appliance in position, the Water, Electrical and Gas Connections must be made. (See relative sections).

Once the appliance is installed, the electrical power cable must be protected, and never stretched or tugged.

Remove all packaging materials and peel away the protective plastic film from all external surfaces of the appliance.



#### UNLESS OTHERWISE STATED, PARTS WHICH HAVE BEEN PROTECTED BY THE MANUFACTURER ARE NOT TO BE ADJUSTED BY THE INSTALLER.

Please ensure that any plastic coatings are removed prior to use. Before operation, the appliance should be thoroughly cleaned and dried.

Discolouration of heated parts is caused by factory testing to ensure a satisfactory unit. It does not affect quality or performance.

# 8.2 SITING / CLEARANCES



THIS APPLIANCE CAN BE SITED AGAINST A COMBUSTABLE WALL.

### 8.3 ASSEMBLY

- 8.3.1 Position the appliance and level using feet or castors adjusters as shown below.
- 8.3.2 To adjust height of unit with feet twist lower half of feet as necessary.



8.3.3 To adjust height of castor, loosen grub screw and twist body of castor as necessary.



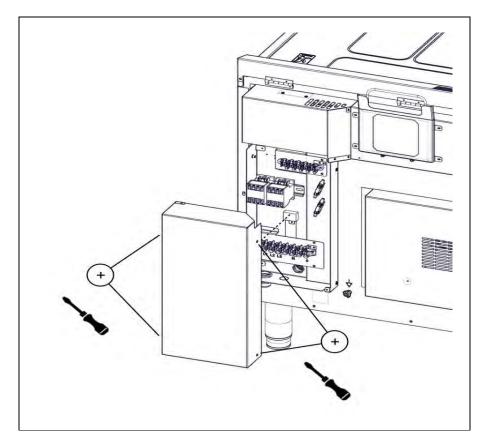
8.3.4 Once height set to required position tighten grub screw to secure.



TAKE CARE WHEN MOVING AN APPLIANCE FITTED WITH CASTORS.

# 8.4 ELECTRIC SUPPLY & CONNECTION

The location of the electrical connection is as seen in section 6. this unit is suitable for AC supplies only.



To install the mains cable, remove rear electrics box and feed the cable through the cable gland and connect the mains supply to the terminal block.

#### WARNING: UNIT IS FITTED WITH A CAPACITOR



BEFORE REMOVING ANY LINKS FROM THE MAINS TERMINAL OR DISCONNECTING THE MAINS LEADS, ENSURE THE CAPACITOR IS DISCHARGED OF ANY STORED VOLTAGE.

THIS CAN BE ACHIVED BY BRIDGING THE LIVE TERMINALS OF THE MAINS CONNECTOR WITH THE EARTH LEAD THAT SHALL BE CONNECTED TO THE APPLIANCE. A suitable supply cord is supplied that conforms to BSEN 50525-2-51, cable type JZ-500 HMH-C. This appliance is designed to, and must, be connected to suitably rated isolator. A suitable rated isolating switch with contact separation of at least 3mm in all poles must be installed and wiring executed in accordance with relevant regulations.

On this model. The standard terminal arrangement is Three phase (400V 3N~). Install an appropriate three phase mains supply cable with a 63amp plug.

Live 1 (Phase 1)	Brown
Live 2 (Phase 2)	Black
Live 3 (Phase 3)	Grey
Neutral	Blue
Earth	Yellow/Green
Screen	Silver



# SCREEN FOR MAINS CABLE MUST BE CONNECTED TO EARTH AT THE SUPPLY AND THE TERMINAL STRIP WITHIN THE APPLIANCE.



# THIS APPLIANCE MUST BE EARTHED



This appliance is also provided with a terminal for connection of an external equipotential conductor. This terminal is an effective electrical contact with all fixed exposed metal parts of the appliance and shall allow the connection of conductor having a nominal cross-section area of up to 10mm<sup>2</sup>. It is located at the rear of the unit and identified by the following label and must only be used for bonding purposes.

#### 8.5 COMMISSIONING

Refer to section 4.0 for operation.

Carry out the following operation:

- 8.5.1 Turn on mains power supply on.
- 8.5.2 Ensure red neon(s) illuminates,
- 8.5.3 Ensure LED on Hob Illuminates and begins to flash.
- 8.5.4 Switch induction zone controls to "0"
- 8.5.5 Place a pan suitable for induction cooker tops, filled with water, upon a cooking zone. The pan minimum diameter cannot be less than 120mm.
- 8.5.6 Switch induction zone control to position 8.
- 8.5.7 Check that the LEDS on the hob go solid and corresponding digital display on hob illuminates and remains lit. This indicates that "Pan detection" feature is working.
- 8.5.8 Repeat on all different cooking zones.
- 8.5.9 Leave pots to heat up until water boils and switch controls down to maintain simmer.
- 8.5.10 Switch induction zone controls off.
- 8.5.11 Turn oven temperature control knob clockwise to desired temperature.
- 8.5.12 Ensure oven fan is running clockwise and heat demand (amber) neon illuminates on the control panel.
- 8.5.13 Check that the oven begins to heat up.
- 8.5.14 Push oven light switch and hold. Ensure both oven lamps operate correctly.

## 8.6 INSTRUCTION TO USER

8.6.1 After installation and commissioning have been completed, please hand the user instructions to the user, and provide the required training to ensure that the person/s responsible understands the instructions regarding the correct operation and cleaning of the appliance.



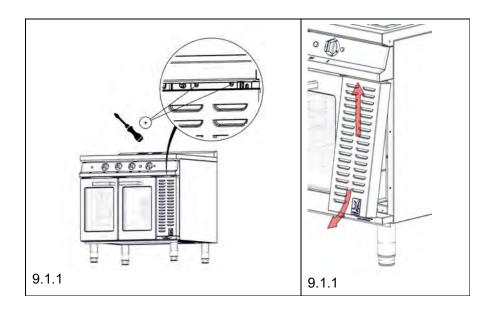
# PLEASE FILL OUT THE INFORMATION TABLE ON THE FRONT COVER AFTER COMMISSIONING

If the appliance does not operate correctly, please refer to section 11 and rectify the problem.

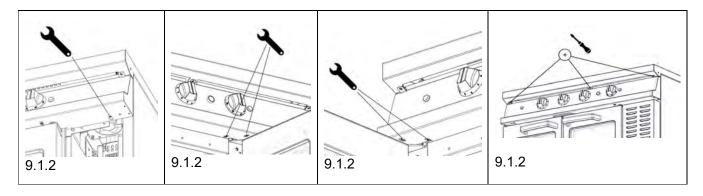
# 9.1 CONTROL PANEL REMOVAL



#### BEFORE ATTEMPTING ANY MAINTENANCE, ISOLATE THE APPLIANCE AT THE MAINS SWITCH AND TAKE STEPS TO ENSURE THAT IT IS NOT INADVERTENTLY SWITCHED ON.



9.1.1 Remove louvred front panel by undoing two top fixings. Slide panel up and forward.



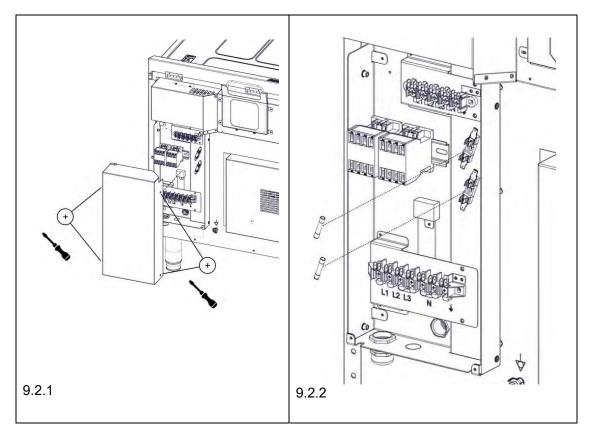
- 9.1.2 Remove fixings at top control panel and lower control panel.
- 9.1.3 When replacing panel, take care not to trap any connecting wires. Replace shake proof washers below fixings.

## 9.2 FUSE REPLACMENT



BEFORE ATTEMPTING ANY MAINTENANCE, ISOLATE THE APPLIANCE AT THE MAINS SWITCH AND TAKE STEPS TO ENSURE THAT IT IS NOT INADVERTENTLY SWITCHED ON.

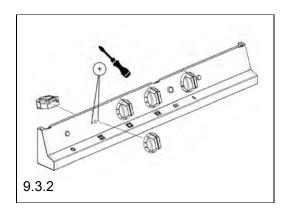
### 9.2.1 Remove rear electrics box cover.



9.2.2 Remove fuse.

### 9.3 CONTROL SWITCHES REPLACEMENT

9.3.1 Remove control panel as detailed in Section 9.1.



- 9.3.2 Remove switch connections and note wire arrangement. Pull off control knob. Undo fixings to release switch.
- 9.3.3 Remove switch connections and note wire arrangement. Pull off control knob. Undo fixings to release switch.
- 9.3.4 When re-fitting, ensure all electrical connections to be restored as detailed in wiring diagram.

### 9.4 OVEN CONTROL THERMOSTAT REPLACEMENT

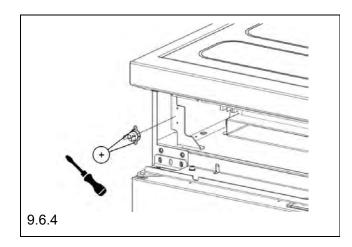
- 9.4.1 Remove oven control knob and remove fixings.
- 9.4.2 Remove control panel as detailed in Section 9.1.
- 9.4.3 Remove wiring from thermostat.
- 9.4.4 Remove oven shelves.
- 9.4.5 Release oven thermostat phial and capillary tube.
- 9.4.6 From behind control panel, pull capillary tube up through crown plate.
- 9.4.7 Remove and retain vidaflex sleeving from faulty capillary tube.
- 9.4.8 Fit vidaflex sleeving on new capillary tube and replace in reverse of above.
- 9.4.9 When re-fitting, ensure all electrical connections to be restored as detailed in wiring diagram.

## 9.5 OVEN LIGHT SWITCH REPLACEMENT

- 9.5.1 Remove control panel as detailed in Section 9.1.
- 9.5.2 Remove wiring from switch.
- 9.5.3 Undo nut and release switch from control panel.
- 9.5.4 When re-fitting, ensure all electrical connections to be restored as detailed in wiring diagram.

#### 9.6 HOB COOLING THERMOSTAT REPLACEMENT

- 9.6.1 The hob chamber temperature is controlled with a thermostat, the thermostat is self-resetting. It is located on the front left hand coil support.
- 9.6.2 Remove control panel as detailed in section 9.1.
- 9.6.3 Disconnect leads from thermostat.

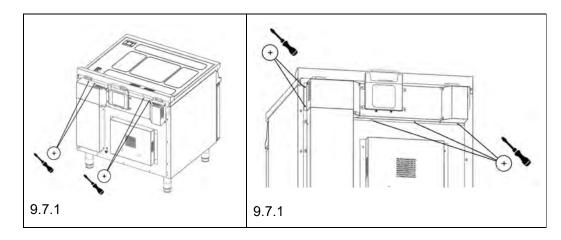


- 9.6.4 To remove undo two screws on the flanged collar and release.
- 9.6.5 When re-fitting, ensure all electrical connections to be restored as detailed in wiring diagram.

## 9.7 REAR FAN COVER REMOVAL



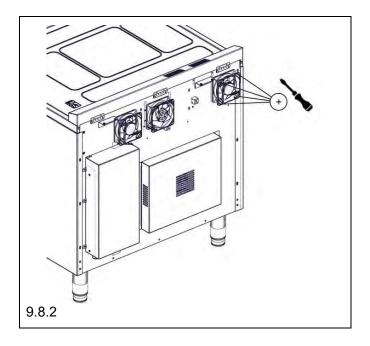
BEFORE ATTEMPTING ANY MAINTENANCE, ISOLATE THE APPLIANCE AT THE MAINS SWITCH AND TAKE STEPS TO ENSURE THAT IT IS NOT INADVERTENTLY SWITCHED ON.



9.7.1 To remove undo screws on the rear fan cover to release panel.

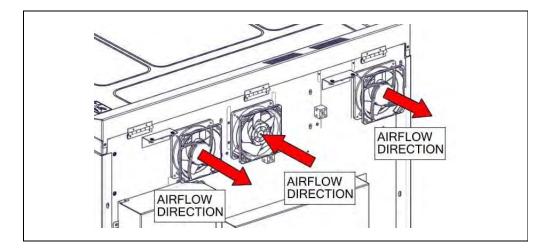
## 9.8 REAR COOLING FAN REPLACEMENT

- 9.8.1 Remove rear fan cover as detailed in section in 9.7.
- 9.8.2 Disconnect relevant fan leads from terminal block and undo screws on relevant fan and remove.



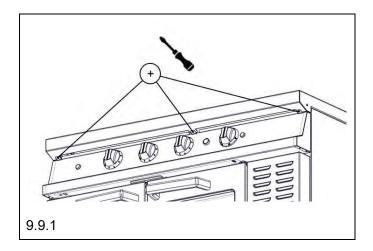
9.8.3 When re-fitting, ensure all electrical connections are restored as detailed in wiring diagram.

**Note:** Left and right rear fans exhaust hot air from the appliance. The centre fan at the rear of appliance induces cold air from outside of the appliance.

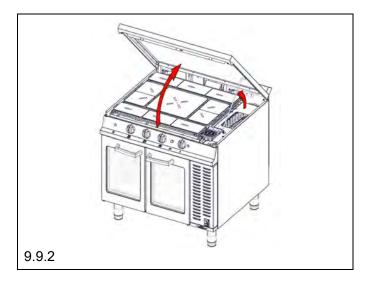




BEFORE ATTEMPTING ANY MAINTENANCE, ISOLATE THE APPLIANCE AT THE MAINS SWITCH AND TAKE STEPS TO ENSURE THAT IT IS NOT INADVERTENTLY SWITCHED ON.



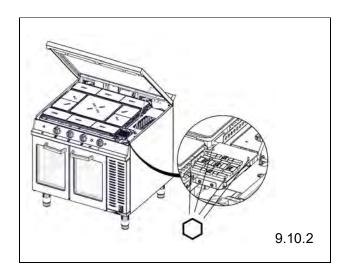
9.9.1 Remove fixings at top of control panel.



9.9.2 Tilt hob up and lift hob stay into position. Insert cranked end into slot on underside of hob.as shown above. Ensure stay is secure before work is carried out.

## 9.10 LED DIGITAL DISPLAY PCB REPLACEMENT

9.10.1 Open Hob as detailed in section 9.9.





LED PCB BOARD IS SUPPLIED IN A ESD BAG. WHEN REPLACING ENGINEER SHOULD TOUCH THE HOB SURFACE TO DISCHARGE HINSELF BEFORE REMOVING REPLACEMENT BOARD FROM BAG.

- 9.10.2 Using a 5.5mm Socket un-do four plastic nuts on LED circuit board.
- 9.10.3 Un-plug all display cables from rear of board.
- 9.10.4 When re-fitting, ensure all cable connections are restored as detailed in the wiring diagram.

## 9.11 CONTROL PANEL FAN REPLACEMENT

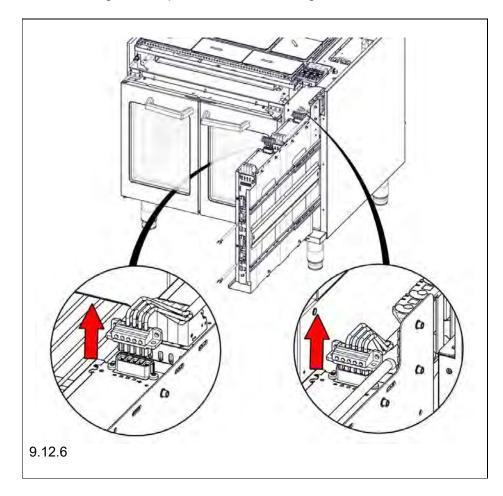
- 9.11.1 Remove control panel as detailed in section 9.1.
- 9.11.2 Remove louvred front panel by undoing two top fixings. Slide panel up and forward.
- 9.11.3 Undo upper securing front bracket.
- 9.11.4 Disconnect relevant fan wires from terminal block.
- 9.11.5 Undo fan from bracket.
- 9.11.6 When re-fitting, ensure all cable connections are restored as detailed in the wiring diagram.

## 9.12 DISCONECT GENERATOR POWER CABLES



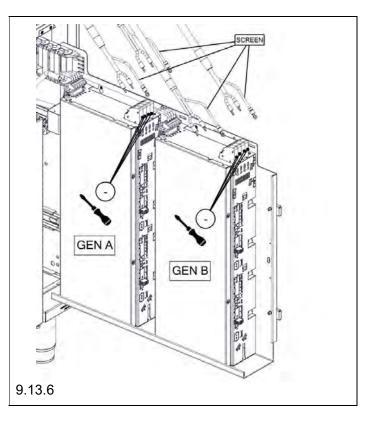
#### BEFORE ATTEMPTING ANY MAINTENANCE, ISOLATE THE APPLIANCE AT THE MAINS SWITCH AND TAKE STEPS TO ENSURE THAT IT IS NOT INADVERTENTLY SWITCHED ON.

- 9.12.1 Remove control panel as detailed in section 9.1.
- 9.12.2 Remove louvred front panel by undoing two top fixings. Slide panel up and forward.
- 9.12.3 Undo fixings securing upper and lower front bracket. Remove brackets.
- 9.12.4 Release M5 bolt located at the front right-hand side of generator tray.
- 9.12.5 Gently slide out generator tray ensuring not to snag any cabling within the unit.
- 9.12.6 Disconnect generator power leads from both generators.



### 9.13 DISCONECT COIL POWER CABLES

- 9.13.1 Remove control panels as detailed in section 9.1.
- 9.13.2 Remove louvred front panel by undoing two top fixings. Slide panel up and forward.
- 9.13.3 Undo fixings securing upper and lower front bracket. Remove brackets.
- 9.13.4 Release M5 bolt located at the front right-hand side of generator tray.
- 9.13.5 Gently slide out generator tray ensuring not to snag any cabling within the unit.
- 9.13.6 Disconnect coil power cable and screen from each generator.

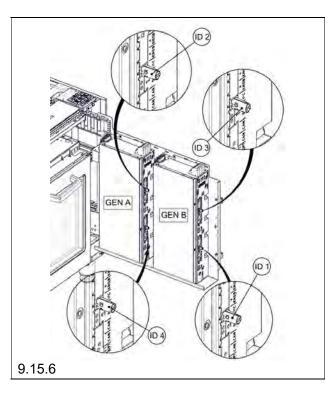


9.13.7 When re-fitting, ensure all electrical connections are restored as detailed in the wiring diagram.

## 9.14 MEMORY STICK REPLACEMENT

Generators have been fitted with external Memory sticks; this contains specific operating parameters for the appliance.

- 9.14.1 Remove control panels as detailed in section 9.1.
- 9.14.2 Remove louvred front panel by undoing two top fixings. Slide panel up and forward.
- 9.14.3 Undo fixings securing upper and lower front bracket. Remove brackets.
- 9.14.4 Release M5 bolt located at the front right-hand side of generator tray.
- 9.14.5 Gently slide out generator tray ensuring not to snag any cabling within the unit.
- 9.14.6 Un plug memory stick (see below image of memory stick locations for ref)



9.14.7 When re-fitting, ensure all electrical connections & memory sticks are restored as detailed in the wiring diagram.

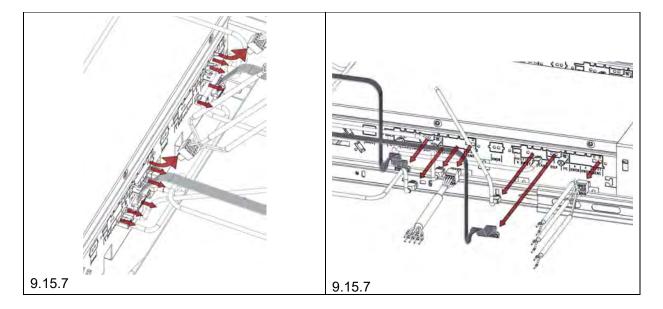
**Note:** When turning on the appliance the parameters are loaded from the memory stick to the generator.

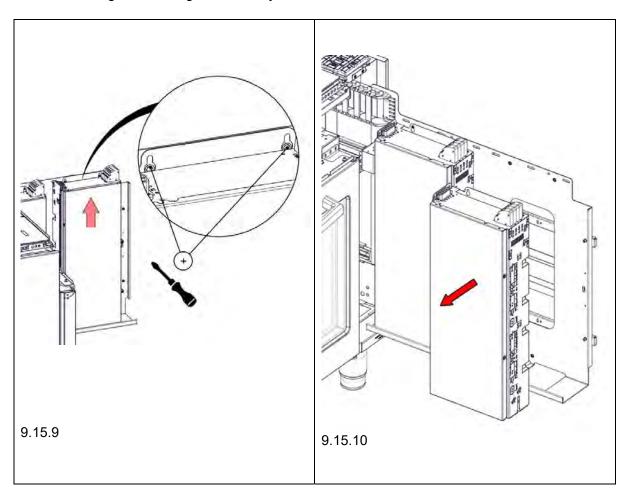
## 9.15 GENERATOR REPLACEMENT



#### BEFORE ATTEMPTING ANY MAINTENANCE, ISOLATE THE APPLIANCE AT THE MAINS SWITCH AND TAKE STEPS TO ENSURE THAT IT IS NOT INADVERTENTLY SWITCHED ON.

- 9.15.1 Remove control panels as detailed in section 9.1.
- 9.15.2 Remove louvred front panel by undoing two top fixings. Slide panel up and forward.
- 9.15.3 Undo fixings securing upper and lower front bracket. Remove brackets.
- 9.15.4 Release M5 bolt located at the front right-hand side of generator tray.
- 9.15.5 Gently slide out generator tray ensuring not to snag any cabling within the unit.
- 9.15.6 Disconnect relevant generator power and coil cables as detailed sections 9.12 & 9.13.
- 9.15.7 Un-plug memory sticks, data & sensor cables from relevant generator.
- 9.15.8 Disconnect relevant earth cable from relevant generator to generator tray.





9.15.9 loosen screws on generator mounting tray and lift slightly until screw heads are aligned with large hole on keyhole slot.

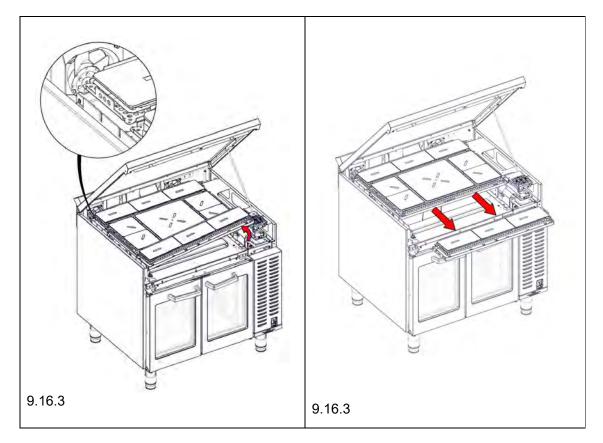
- 9.15.10 Tilt and lift generator away from mounting tray.
- 9.15.11 When re-fitting, ensure all electrical connections & memory sticks are restored as detailed in the wiring diagram.

## 9.16 INDUCTION HEATER COILS REPLACEMENT



#### BEFORE ATTEMPTING ANY MAINTENANCE, ISOLATE THE APPLIANCE AT THE MAINS SWITCH AND TAKE STEPS TO ENSURE THAT IT IS NOT INADVERTENTLY SWITCHED ON.

- 9.16.1 Open hob as detailed section 9.9.
- 9.16.2 Carefully relocate control panel below the unit without disconnecting wiring.
- 9.16.3 Lift relevant coils and turn over to locate coil power and sensor connections.
- 9.16.4 Disconnect relevant coil power wires.
- 9.16.5 Disconnect relevant sensor wires.
- 9.16.6 Disconnect relevant earth wires from coil supports.



9.16.7 When re-fitting, ensure all electrical connections are restored as detailed in the wiring diagram.

### 9.17 CAPACITOR REPLACEMENT



BEFORE ATTEMPTING ANY MAINTENANCE, ISOLATE THE APPLIANCE AT THE MAINS SWITCH AND TAKE STEPS TO ENSURE THAT IT IS NOT INADVERTENTLY SWITCHED ON.

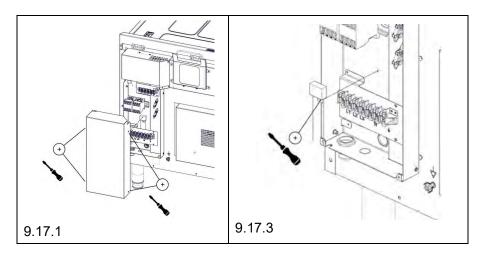
WARNING: UNIT IS FITTED WITH A CAPACITOR



BEFORE REMOVING ANY LINKS FROM THE MAINS TERMINAL OR DISCONNECTING THE MAINS LEADS, ENSURE THE CAPACITOR IS DISCHARGED OF ANY STORED VOLTAGE.

THIS CAN BE ACHIVED BY BRIDGING THE LIVE TERMINALS OF THE MAINS CONNECTOR WITH THE EARTH LEAD THEY SHALL BE CONNECTED TO THE APPLIANCE.

- 9.17.1 Un-fasten screws on rear electrics box cover.
- 9.17.2 Un-plug capacitor leads from terminal block.



- 9.17.3 Un-fasten screw on capacitor mounting plate to release.
- 9.17.4 When re-fitting, ensure all electrical connections are restored as per detailed in wiring diagram.

### 9.18 CONTACTOR REPLACEMENT

- 9.18.1 Un-fasten screws on rear electrics box cover.
- 9.18.2 Remove wiring and replace component.
- 9.18.3 When re-fitting, ensure all electrical connections are restored as detailed in the wiring diagram.

## 9.19 OVEN ELEMENTS AND FANS REPLACEMENT

Elements/fans can be replaced from inside oven cavity. Remove shelves and shelves supports.

- 9.19.1 Release fixings from each corner of element baffle plate. Remove baffle plate.
- 9.19.2 If replacing an element, remove fixings from element.
- 9.19.3 If replacing a fan, release and remove fan impellor. **Note -** centre nut is released counter-clockwise.
- 9.19.4 Remove fixings from element mounting plate and lower plate to oven base.
- 9.19.5 Remove wire connections from faulty part and fixings from faulty fan.
- 9.19.6 Replace in reverse order.

#### 9.20 SAFETY LIMIT DEVICE. REPLACEMENT

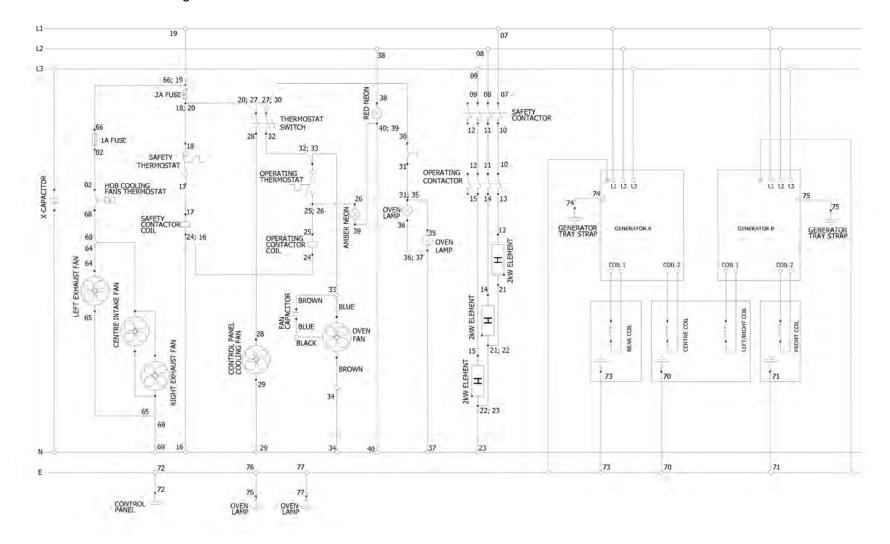
- 9.20.1 Remove control panel as detailed in section 9.1.
- 9.20.2 Remove louvered generator access panel by removing to fixings from top of panel.
- 9.20.3 then gently sliding panel upward and ease forward.
- 9.20.4 Undo nut holding safety limit device and remove two wires.
- 9.20.5 Remove oven shelves.
- 9.20.6 Remove thermostat probe bracket from top rear of oven right hand side.
- 9.20.7 Remove phial from bracket,
- 9.20.8 Remove safety limit device.
- 9.20.9 Replace in reverse order.

#### 9.21 OVEN BULBS REPLACEMENT

- 9.21.1 Remove oven shelves and left shelf support.
- 9.21.2 Release fixings from lamp surround.
- 9.21.3 Remove lamp surround and glass.
- 9.21.4 Remove faulty lamp and replace in reverse order, ensuring that glass seal is in place.

# 9.22 CIRCUIT DIAGRAMS

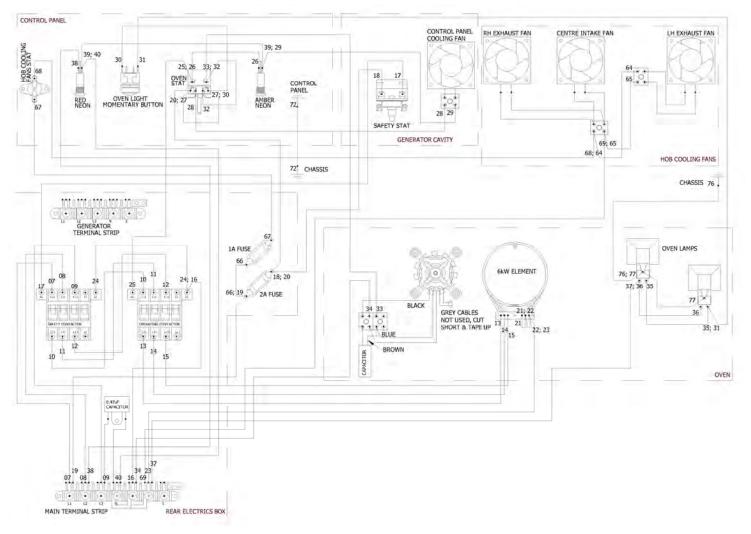
## 9.22.1 E3917I Circuit diagram



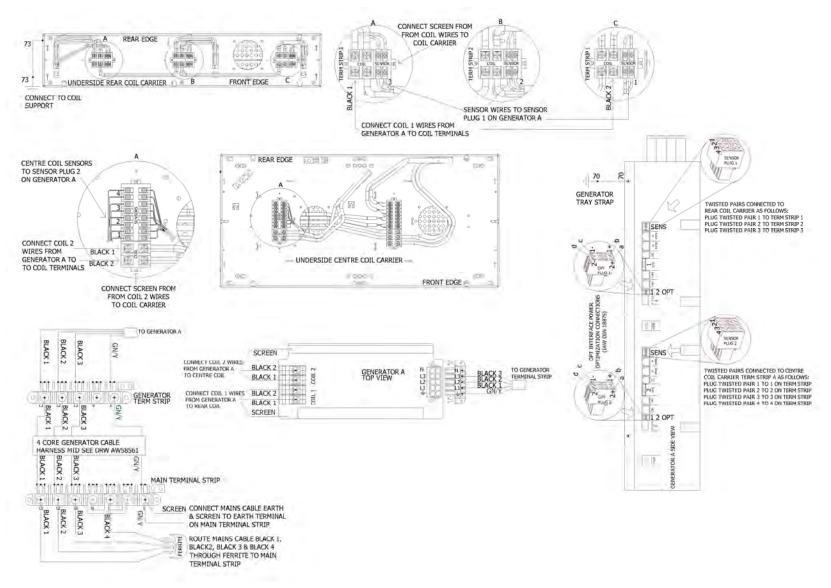
52

#### 9.23 WIRING DIAGRAMS

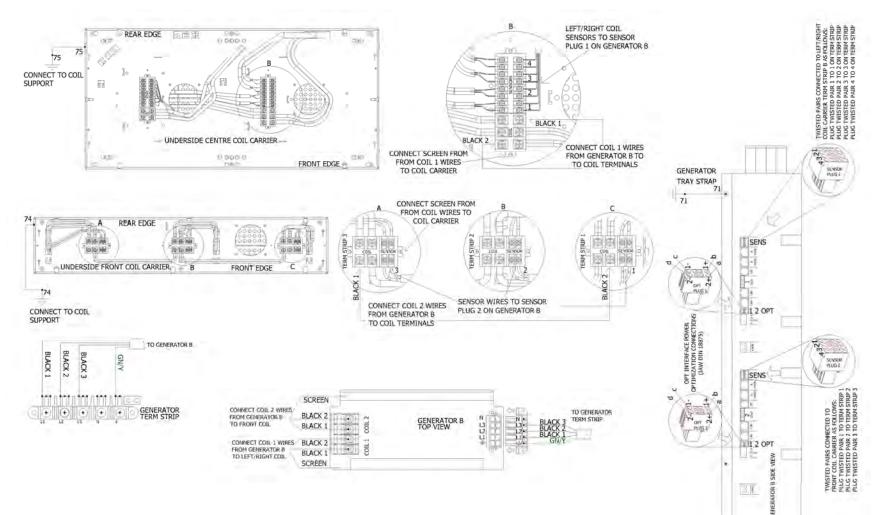
#### 9.23.1 E3917i Oven wiring diagram



53

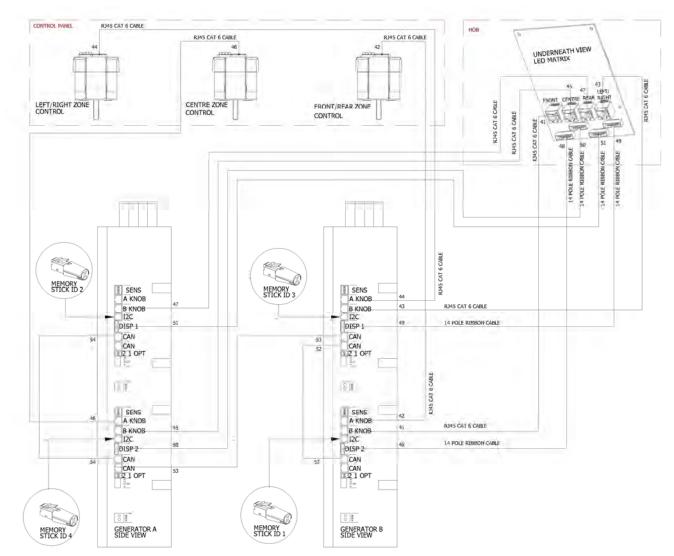


#### 9.23.3 E3917i Generator B diagram



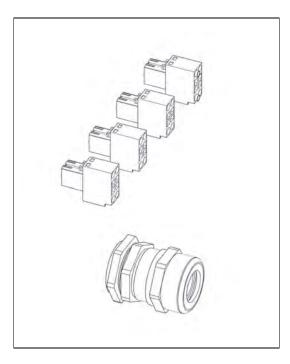
55

#### 9.23.4 E3917i Control and data wiring diagram



# **10.0 ACCESSORIES**

# 10.1 ENERGY OPTIMIZATION KIT (DIN 18875)



**Note(s)** a) 8-off 2 Core SIHF-J 0.34<sup>2</sup>mm cables assemblies would be also required. These are not supplied due variable length requirements.

b) See energy optimisation connection manual "T101083" for further wiring. information.

# **11.0 FAULT FINDING**

## **11.1 ERROR CODES**

11.1.1 Most faults can be rectified by simply switching unit off for 10 seconds. After this time, turn power back on at mains supply. If fault continues to occur after such action, then please refer to the table. This will provide a solution to rectify the condition.

ERROR CODE	DESCRIPTION	POSSIBLE CAUSE OF ERROR	REMEDY
U -	Pan not detected	Wrong pot size, Wrong pot grade of material.	<ul> <li>Put the wok / pan on the cooking zone.</li> <li>Use a bigger pan.</li> <li>Use suitable Induction pans.</li> <li>Use suitable Induction pans.</li> </ul>
E02	Coil power is too strong		<ul> <li>Use suitable Induction pans.</li> <li>Call engineer</li> </ul>
E03	The maximum device temperature is exceeded.	Air supply to appliance is restricted	<ul> <li>Let the appliance cool down.</li> <li>Check air filters are clean and air ducts are clear of any obstructions.</li> </ul>
E04	Empty cooking protection is active.	Empty pans	<ul> <li>Turn knob to zero position.</li> <li>Remove empty pans from hob.</li> <li>Allow hob to cool down.</li> </ul>
E05	Fault in cooking level specification		• Vary the knob settings to to check wiring. operation.
E06	Expiry of the permitted hours of operation		Call engineer
E07	IGBT-temperature sensor – error		Call engineer
E08	Device has excessive temperature	Air supply to appliance is restricted. Ambient temperature is too high. Overload of cooktop or empty boiled cookware	<ul> <li>Let the appliance cool down.</li> <li>Check air filters are clean and air ducts are clear of any obstructions.</li> <li>Reduce number of pans on hob.</li> </ul>
E09	The hob temperature from the pan detection is too hot	Air supply to appliance is restricted. Overload of cooktop or empty boiled cookware.	Let the appliance cool down.
E10	power supply under voltage (<180VAC)		<ul> <li>Check the mains fuse.</li> <li>Ensure stable power supply</li> </ul>

ERROR CODE	DESCRIPTION	POSSIBLE CAUSE OF ERROR	REMEDY	
E11	Communication error	Error/interruption of data bus	Call engineer	
E12	Hob excessive temperature		<ul> <li>Reduce the cooking level.</li> <li>Switch of appliance and let the appliance cool down.</li> <li>ControlInduc® pans should not be used in continuous operation.</li> </ul>	
E13	Fault in temperature measure		Call the engineer	
E14			Call the engineer	
E15	Mutual interaction of wo cooking fields		Call the engineer	
E16			Call the engineer	
E17	Current monitoring error		Call the engineer	
E18			Call the engineer	
E19	Connection error between coil and generator	Control coil connection Control coil cable for interruption	Call the engineer	
E20	Safety shutdown due to discrepancy between security and main processor	No double release / interrupt power supply shortly	Call the engineer	
E21	Application sensor gradient survey	Power supply not corresponding to measured temperature change. Verify position of application sensor	Call the engineer	
E22	Application sensor connection error	Control connection of external temperature sensor Change configuration of device	Call the engineer	

ERROR CODE	DESCRIPTION	POSSIBLE CAUSE OF ERROR	REMEDY
E23	Overload	Check mains voltage. Check mains connection. Magnetic coupling to others Induction systems reduce	Call the engineer
E31	Application sensor connection error	Check connection of application specific temperature sensor of coil A Change configuration of device	Call the engineer
E32	Application sensor excess temperature	Turn off coil A and let cool- down. Change configuration of device	Call the engineer
E33	Connection-error coil temperature sensor	Check wiring of temperature sensor of Coil A Change configuration of device	Call the engineer
E34	Coil excess temperature	Turn off heating area of coil A and let cool-down. Change configuration of device	Call the engineer
E41	Application sensor connection error	Check connection of application specific temperature sensor of coil B Change configuration of device	Call the engineer
E42	Application sensor excess temperature	Turn off coil A and let cool- down. Change configuration of device	Call the engineer
E43	Connection-error coil temperature sensor	Check wiring of temperature sensor of Coil B Change configuration of device	Call the engineer
E44	Coil excess temperature	Turn off heating area of coil B and let cool-down. Change configuration of device	Call the engineer

ERROR CODE	DESCRIPTION	POSSIBLE CAUSE OF ERROR	• REMEDY
E50	Coil excess temperature	Turn off customer specific coil and let cool-down.	Call the engineer
		Change configuration of device	
E51	Connection-error coil temperature sensor	Check wiring of temperature sensor of customer-specific coil	Call the engineer
		Change configuration of device	
E52	Pyrometer excess temperature	Turn off induction heating and let cool down. Change configuration of	Call the engineer
		device	
E53	Pyrometer connection error	Check wiring to infrared thermometer.	Call the engineer
200		Change configuration of device	
E54	Application plug	Control application-specific plug-system	Call the engineer
	Pyrometer gradient control	Power supply not corresponding to measured temperature change.	Call the engineer
E55		Check position of pyrometer	
		Change configuration of device	
	Ferrite excess temperature		Turn off device and let cool down.
E56		Change configuration of device	<ul> <li>If problem persists, call the engineer</li> </ul>
E57	Connection-error ferrite temperature-sensor	Check wiring of temperature sensor. Change configuration of device	Call the engineer
E58	Dynamic in temperature measuring too high	Control contacts of temperature sensor. Change configuration of device.	Call the engineer

ERROR CODE	DESCRIPTION	POSSIBLE CAUSE OF ERROR	REMEDY
P	Protection of restart after disruption of current	Change configuration of device	<ul> <li>Turn knob briefly off and select cooking level again.</li> <li>Call engineer</li> </ul>
F	High heat sink temperature	Insufficient air flow to generators	<ul> <li>Switch off cooking zone and allow to cool down.</li> <li>Clean air filter trap</li> </ul>
	Phase failure	Loss of phase on supply. Fuse failure	<ul><li>Control power supply</li><li>Check fuses</li></ul>
	Reduction of performance	This can be caused by leaving empty pans on the glass and the glass becoming too hot. (Energy optimising active. Phase failure. Overheat control device active.)	<ul> <li>Remove pans from glass.</li> <li>Turn off cooking zone and allow to cool.</li> </ul>

FAULT	POSSIBLE CAUSES	REMEDY	USER	*ENG
Unit will not turn ON	No power to unit	Check mains power is connected and turned on	✓	
	Fuse has blown	Check Fuse behind cover panel (see section 9.2) and replace as necessary.		~
Hob cooking zones will not operate	Switch at off position	Change hob control knob to position 1	✓	
A reduction in performance on hob cooking zones.	Blocked air filter	Clean rear and base air filter (See section 5.1.2)	~	
	Damaged pot/pan	Replace pot/pan	✓	
Pot/pan slow to heat	Low			
	Poor quality induction pot/pan	Replace with quality induction pot/pan	~	
	Faulty Induction heater	Call Engineer	✓	

PROBLEM	POSSIBLE CAUSES	REMEDY	USER	*ENG
Food keeps burning	Dial setting too high	Lower dial setting	✓	

\*ENG Service engineer only.

# **12.0 SPARE PARTS**

PART DESCRIPTION
Power neon red
LED digital display pcb
Control panel
Control knob
Knob coding switch
Control panel cooling fan
Oven thermostat
Oven light switch
Fuse
Capacitor
Hob cooling fan
Hob cooling thermostat
Generator A
Generator B
Memory Stick ID1 or ID2 or ID3 or ID4
Induction Heater on Carrier (Front or Rear Zone)
Induction Heater on Carrier (Lh + Centre + Rh Zone)
Rear air filter
Base air filter
Cable Gland
Oven element
Oven fan
Contactors

When ordering spare parts please quote the following:

## Model Number Serial number

This information will be found on data plate attached to the appliance. Visit our website for further spares information.

# **13.0 SERVICE INFORMATION**

This unit carries an extensive mainland UK warranty. The warranty is in addition to and does not change your statutory or legal rights.

The warranty policy can be found on our website which details the conditions of the warranty and the exclusions.

https://www.falconfoodservice.com/info-centre/policy



Service calls to equipment under warranty will be carried out in accordance with the conditions of sale.

Warranty calls can be made between 8:30 am and 5:00 pm weekdays only.

To ensure your warranty enquiry is handled as efficiently as possible, ensure you have the following appliance information prior to calling us:

- 1. Model number found on data plate
- 2. Serial number found on data plate
- 3. Brief description of the issue

To contact Falcon for a warranty issue dial (UK only) 01786 455 200 and select Warranty Issues from the menu.